

ASSEMBLY/CLOSURE INSTRUCTIONS

HAZPACK™

U.N. Certified Non-Reusable Corrugated Container

Components List

- ▶ One (1) 36" x 36" x 36" HazPack Cubic Yard Corrugated Container. RSC style one piece construction
- ▶ One (1) 41" x 40" x 85" Heavy Duty LDPE Poly Liner
- ▶ One (1) hardwood reconditioned 38" x 38" pallet
- ▶ Six (6) square head nails
- ▶ One (1) plastic tie closure

Assembly/Closure Instructions

- 1) Place wood pallet on the ground.
 - * Customers must use the attached 1 page of pallet specifications. *
- 2) Square up corrugated container with the arrows facing up.
 - A. Lay the box with the pallet on its side. Using one bottom flap, line it up to the center of pallet.
 - B. Nail one nail firmly in each corner flap and two nails along center runner of the pallet.
 - C. Fold in opposite flap and then the two adjacent flaps; rest container in upright position on pallet.
- 3) Fold back four top flaps
- 4) Open poly liner at the top and carefully insert liner inside container.
 - A. Smooth and pull excess slack inside container.
 - B. Ensure liner is tucked into each corner.
 - C. Drape liner over the outside edge of the box, the liner should be pulled down minimum of 15" and not to exceed maximum of 18"
- 5) When container is filled, close liner by
 - A. Tightly twist top portion of poly liner taking up void space in liner
 - B. Place zip tie around twisted neck of poly liner and pull tight
- 6) Closing box
 - A. Close top flaps level with carton.
 - B. Seal flaps with a minimum of 3" filament tape, using 3 strips of tape.
(3" x 65" per each strip of tape)
 - C. First strip of tape in the center where the flaps meet and extending tape a minimum of 12" over the edges
 - D. One strip of tape to overlap the center strip of tape by 1" on each side of the center strip.
 - E. ** Customers must use the attached Shurtape specifications.

Shurtape

Industrial Grade, Glass Reinforced
Strapping Tape # GS 501

TYPICAL APPLICATIONS

- Medium duty strapping, packaging, bundling and palletizing

ADVANTAGES AND BENEFITS

- Resist moisture and solvents
- Good adhesion, quick stick and shock resistant
- Backing resists de-lamination, splitting and cracking
- High adhesion

CONSTRUCTION

Overall Grade/Function: Industrial Grade

Backing: Fiberglass reinforced, biaxially oriented, polypropylene film

Adhesive: Hot melt, synthetic rubber

COLOR(S)	STANDARD WIDTH(S)	STANDARD LENGTH(S)
White	12 mm 18 mm	55 m
(WHI)	24 mm 48 mm 72 mm	Contact your Shurtape sales representative for other available sizes.

PHYSICAL PROPERTIES

	STANDARD	METRIC
Tensile Strength	175 lbs/in width	306.5 N/10 mm
Adhesion to Stainless Steel	75 oz/in width	8.21 N/10 mm
Thickness	5.4 mils	0.14 mm
Elongation	3.7 %	3.7 %
Maximum Temperature	-10 F to 150 F	-23 C to 66 C
Adhesion to Kraft	36 oz/in width	3.94 N/10mm

Physical and performance characteristics shown above are obtained from tests recommended by PSTC, ASTM, government agencies or Shurtape Technologies, LLC. Quality Assurance and Technical Service Departments and do not represent a guarantee of product performance. Individual rolls may vary slightly from these averages. The user should determine whether the product is fit for a particular purpose and is suitable for the user's method of application before use.

STORAGE & USAGE CONDITIONS

Tape should be stored in its original packaging in a cool, dry area away from direct sunlight and should be used within 12 months of date of shipment. Surfaces to which tape is applied should be clean, dry and free of grease, oil or other contaminants.

APPLICABLE STANDARDS

FDA Indirect Contact CFR 21,B, 175.105

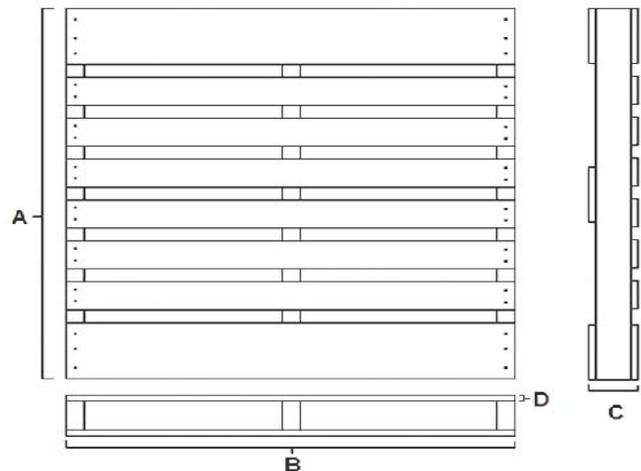
ISO 9000 CERTIFIED QUALITY SYSTEM

Pallet Specs

38 X 38 Reconditioned Pallets

- **STRINGER BOARDS:** 3 Stringers that are to be 3.375" inches height 1.25" inches width and 38" inches length. Stringers equally spaced and no repairs to stringer boards.
- **Top Deck:** lead boards are to be .625" inch in height 5" inches in width and 38" inches in length.
- **Field Boards:** are to be .625" inch in height 3.25 inches in width and 38 inches in length with no more than 2 inches in spacing between boards. All boards are to be equally spaced and flush.
- **Bottom Deck:** 3 boards, all boards are to be .625" inch in height 5" inches in width and 38" inches in length equally spaced and flush.
- **Fastener Specs:** Three nails in lead boards and two nails in field boards that do not protrude from boards.
- **All wood components according to ASME MH1.8-2005, Annex A, Pallet-Component Wood-Species Classes. North American Class 1, Oak**

2-way entry hardwood stringer pallet



- A - Length: 38"
- B - Width: 38"
- C - Height: 4.75"
- D- Deck Board Thickness: .625"