

# ASSEMBLY/CLOSURE INSTRUCTIONS

## WASTEPACK™

### U.N. Certified Non-Reusable Hardwall Bulk Bag Container

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#### Components List for WastePack 1.0 Bag

- One (1) 36" x 36" x 36" heavy-duty 6 oz. polypropylene bulk bag with four lifting loops, sewn in pocket, duffel top, full flap closure and internal pocket sleeves (ships flat).
- Corrugated hard wall inserts already inside the bag's panel pocket
- One (1) 41" x 40" x 85" Black Heavy Duty Gusset LDPE Poly Liner.

#### Options

- 72" x 96" x 72" Clear PVC liner
- Wood Pallet

#### Assembly/Closure Instructions

- 1. To Open Bag—**
  - Stand bag upright
  - To pop open bag, hold opposite side of bag and pull towards you
- 2. Remove the Black Poly Liner from the Woven Bag—**
  - Open black poly liner at top and carefully insert inside the container
  - Smooth and pull excess slack inside the container
  - Ensure the liner is tucked into each corner
  - Drape liner over the outside edge of the bag. The liner should be pulled down a minimum of 15" and not to exceed a maximum of 18"
- 3. When Container is Filled Close Liner By—**
  - Twisting tightly top portion of poly liner taking up void space in liner
  - Place zip tie around twisted neck of poly liner and pull tight or
  - Using 2" tape wrap it around the neck of poly liner a minimum of two times
- 4. Close the Duffel Top By—**
  - Pulling the duffel top up
  - Gather and tightly twist the duffel top
  - Secure top by using the two (2) sewn in ties
- 5. Close Bag By—**
  - Pulling the outside cover over top of bag
  - Using the (3) ties, secure them to the outside loops



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